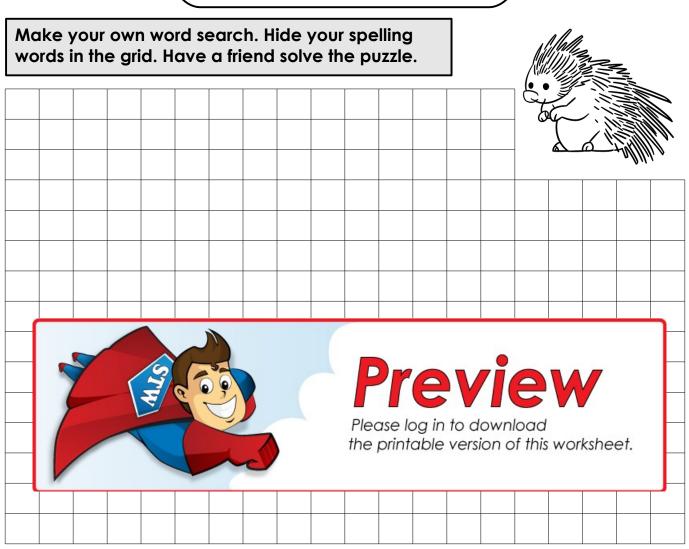
## Spelling Word Search



Spelling List D-20: R- Controlled Vowels			Review (from Unit D-18)	Challenge
PORCUPINE	CIRCULAR	TOMORROW	UNEQUAL	PERMANENT
AFFORD	Search	PARDON	REARRANGE	EMERGENCY
MORNING	SHARPEN	MODERN	INCORRECT	
ARGUE	PURSE	NATURE		
APARTMENT	CREATURE	SERVICE		
URGENT	PICTURE	SURROUND		
SPLURGE	ACCORDING			